



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

11 DEC 5136608
ASAP

D2569
Job Sheet 187641



Part No: D2569

Job Qty: 1 pcs

Part Name: Hinge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP D 01.12.17 Changed process EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Powdercoat - 1 White Gloss (A)	1 pcs	12/11/18		0.00	0.00	Powdercoat - 1		BL 18-12-11.
							Powdercoat - 2		
							Powdercoat - 3		
							Powdercoat - 4		
110	QC 3	1 pcs	12/11/18		0.00	0.00	QC 3 - 10		DAS DEC 11 2018 68 9-89
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 16		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 26		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 38		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 6		
							QC 3 - 68		
							QC 3 - 9		
120	Packaging 3-1 - Stock - B4B	1 pcs	12/11/18		0.00	0.00	Packaging 3 - 1 - B4B		STY 17 2018
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
130 QC 21 - SA	1 pcs	12/11/18	0.00 0.00	QC 21 - SA - 16	21 DEC 17 2018 9:00
Part Op 100 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Note: Advise that hinges are to be broken back and forth Descriptions: immediately after to ensure free mobility of hinge. START TIME: <u>7:15</u> OVEN TEMPERATURE: <u>400°</u> FINISH TIME: <u>7:45</u> <u>M 138951</u> 110 - QC3- Inspect Part Finish 120 - Identify as per dwg & Stock Location: _____ Location: CA2 130 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

MS20257-3-7200

Piano Hinge

6 ft (6 ea)

100-Powdercoat - 1 White Gloss (A)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Powdercoat - 1 White Gloss (A)	MS20257-3-7200	6	34	0

5127304.✓

Part Specifications

Specifications could not be found.

Plex 12/10/18 3:21 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION	DEPARTMENT/PROCESS			
		Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
		Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐
Date : _____	Sequence #: _____	Lot/Affected: _____				MRB (QSI042) _____
						Completed By _____
						Lead hand / Supervisor _____
						QC / QA Coordinator _____
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 613 632-5200 FAX.: 613 632-5201 Email: sales@dartaero.com www.dartaerospace.com						
Container No: S136596						
Part: D2569						
Job No: 187641						
Serial No/Batch: S136596						
Revision: _____		Date: 12/11/0				
Inspector: _____		Instructions: Various TC's				
Exp Date: _____						
Material _____						
Product Improvement ☐						
Process Improvement ☐						
Human Factors ☐						
Manufacturing _____		Incomplete/Unclear Instructions ☐				
Equipment _____		Drill Holes ☐				
Handling/Prep _____		Fit/Function ☐				
		Power Loss/Surge ☐				
		Folio/Program ☐				
		Grain Direction ☐				
		Weld ☐				
		Wrong Stock Pulled ☐				
		Out of Sequence ☐				
		Off-set/Set-up ☐				
		Positioned Wrong ☐				
		Outside Tolerance ☐				
		Drawing ☐				
		Finish ☐				
		Part Lost/Missing ☐				
		Misread ☐				
Other/Details: _____						